

Material - AMS 5622

Standard Specification for Steel, Corrosion Resistant, Bars, Wire, Forgings, Tubing and Rings 16Cr - 4,0Ni - 0,30Cb -4,0Cu, Solution Heat Treated

Group - Ferrous Stainless Steel Alloys

Sub Group - AMS 5622 Steel, Corrosion Resistant, Bars, Wire, Forgings, Tubing, and Rings 16Cr - 4,0Ni - 0,30Cb - 4,0Cu, Solution Heat Treated

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Bar, Wire, Tube and Forging

| Chemical Composition | | | Heat Treatment | |
|----------------------|-----------|-----------------|---|-----------|
| Carbon | C % | 0.070 max. | Normalising or Annealing or Hardening + Tempering | |
| Silicon | Si % | 1.000 max. | | |
| Manganese | Mn % | 1.000 max. | | |
| Phosphorus | P % | 0.025 max. | | |
| Sulphur | S % | 0.025 max. | | |
| Chromium | Cr % | 15.000 - 17.500 | | |
| Nickel | Ni % | 3.000 - 5.000 | | |
| Copper | Cu % | 3.000 - 5.000 | | - |
| Cb+Ta | Cb %+Ta % | 0.450 max. | Mechanical Properties | |
| Iron | Fe % | Balance | Tensile Strength in Mpa | 1310 min. |
| - | - | - | Yield Strength in Mpa | 1172 min. |
| - | - | - | Elongation in % | 10 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardness in HB | 388 - 444 |
| - | - | - | Impac <mark>t in Joule</mark> | - |

| Cross Reference Table | | | | |
|--------------------------|----------|----------------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| SA747 CB7Cu-1 | ASME | USA | Casting | |
| 17-4PH | SAE | USA | Steel | |
| Z 7 CNU 17-04 | AFNOR NF | France | Steel | |
| J92180 | UNS | USA | Casting | |
| X 5 CrNiCuNb 16-4 | DIN | Germany | Steel | |
| X 5 CrNiCuNb 16-4 | EN | European Union | Forging | |
| A747 Grade CB7Cu-1(H900) | ASTM | USA | Casting | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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